

For more information and technical assistance contact:

Chevron Phillips Chemical Company LP
P.O. Box 4910
The Woodlands, TX 77387-4910
800.231.1212



SUPERIOR FLEXIBLE PACKAGING RESINS

MarFlex® 5628

LOW DENSITY POLYETHYLENE

This LDPE is tailored for blown film applications that require:

- Superior strength
- Good abrasion and tear resistance
- Excellent retention of properties after aging
- Excellent shrink & shrink tension
- High coefficient of friction

Typical blown film applications include:

- Heavy duty packaging
- Pallet shrink
- Case shrink wrap
- C&A film and container liners

Nominal Resin Properties	English	SI	Method
Density	---	0.922 g/cm ³	ASTM D1505
Melt Index, 190C/2.16Kg	---	0.4 g/10min	ASTM D1238
Melting Point	231 °F	111 °C	ASTM D3418
Vicat Softening Temperature	208 °F	98 °C	ASTM D1525
Process Aid	---	None	---
Antiblock	1500	1500	---
Slip	None	None	---

Nominal Blown Film Properties at 2.0 mil ¹	English	SI	Method
Haze	6.5 %	6.5 %	ASTM D1003
Gloss, 60°	104	104	ASTM D2457
COF	0.52	0.52	ASTM D1894
Dart	0.47	215 g/mil	ASTM D1709
Elmendorf Tear MD	0.24	110 g/mil	ASTM D1922
Elmendorf Tear TD	0.27	125 g/mil	ASTM D1922
WVTR	0.7 g/100in ² /day	10.61 g/m ² /day	ASTM F1249
OTR	235 cm ³ /100in ² /day	3575 cm ³ /m ² /day	ASTM D3985

1. Produced using a smooth bore extruder at a rate of 8 lb/in die with a 2.5 BUR using a dual lip air ring
2. Not recommended for gauges under 2.0 mil

Revision Date June, 2004

Another quality product from



Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Chevron Phillips Chemical Company LP does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user.